

FSC-BT681

Bluetooth Version 5.0 Module Datasheet
Version 1.5



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Revision History

Version	Data	Notes						
1.0	2019/02/21	Initial Version	Fish					
1.1	2019/04/03	Update the application circuit diagram and Pin 6 needs to be pulled	Fish					
	(0)	up.						
1.2	2019/07/22	Update the 11 and 12 pin definitions and application circuit diagrams	Fish					
1.3	2019/08/30	Update voltage range	Fish					
1.4	2020/04/30	Increase power consumption parameters	Fish					
1.5	2021/06/24	Update operating temperature	Devin					
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1. INTRODUCTION

Overview

The FSC-BT681 is a highly integrated Bluetooth module which integrates baseband, radio, small form factor, external antenna interface and flash memory. It meets the Bluetooth Version 5.0 specification. For MESH equipment applications, the embedded 4Mibit flash is flexible and allows for custom software development.

Application

- Remote controller
- SIG Mesh

Features

- Bluetooth V5.0
- Embedded 32-bit MCU
- Embedded 4Mbit Flash
- 64KB SRAM
- UART programming and data interface (baudrate can up to 921600bps)
- UART/I2C/SPI/PWM control interfaces
- Transmit power: 9.5dBm
- Receiving sensitivity: -94dBm
- Postage stamp sized form factor
- Support External Antenna
- RoHS compliant
- Power Consumption In Sleep Mode (VDD_3V3 at 3.3V)

Discoverable: 2.80mA

■ LE Connection: 931.55uA

Power Consumption In Working Mode (VDD_3V3 at

3.3 V)

■ Discoverable: 9.65mA

LE Connection: 8.36mA

■ LE Connection @ 115200bps: 8.49mA

Module picture as below showing



Figure 1: FSC-BT681 Picture



2. General Specification

Table 1: General Specifications

Table 1: General Specif	Features	Implementation	
Categories		Implementation Bluetooth V5.0	
	Bluetooth Version		
Wireless	Bluetooth Chip	AIROHA AB1611	
Specification	Frequency	2.402 - 2.480 GHz	
	Transmit Power	+9.5 dBm (Maximum)	
	Receive Sensitivity	-94 dBm@0.1%BER (Typical)	
		TX,RX,CTS,RTS	
		General Purpose I/O	
	UART Interface	Default 115200,N,8,1	
		Baudrate support from 1200 to 921600	
		5, 6, 7, 8 data bit character	
U	5	13 (maximum – configurable) lines	
	GPIO	O/P drive strength (4 mA)	
Host Interface and	2	Pull-up resistor (33 KΩ) control	
Peripherals	100	Read pin-level	
	I2C Interface	1 (configurable from GPIO total). Up to 400 kbps	
		Analog input voltage range: 0~ 3.3V	
	ADC Interface	Supports single 12-bit ADC conversion	
	C	1 channels (configured from GPIO total)	
	n	1 General-Purpose Timer Modules	
	PWM	Supports PWM interrupts	
		supports input capture function	
Profiles	Classic Bluetooth	No Support	
Profiles	Bluetooth Low Energy	GATT Client & Peripheral - Any Custom Services	
Maximum	Classic Bluetooth	No Support	
Connections	Bluetooth Low Energy	1 Clients	
FW upgrade		Via UART	
Supply Voltage	Supply	1.9-3.6V	
		Max Peak Current(TX current @ +9.5dBm): 20.29mA	
Power Consumption		Max Peak Current(RX current @ 1Mbps): 4.76mA	
rower consumption		Sleep 4uA	
		Deep Sleep 0.5uA	
Physical	Dimensions	10mm X 11.9mm X 1.7mm; Pad Pitch 1.1mm	
Environmental	Operating	-40°C to +85°C	
LIIVIIOIIIIIEIILAI	Storage	-65°C to +150°C	
Missollanasus	Lead Free	Lead-free and RoHS compliant	
Miscellaneous	Warranty	One Year	
Humidity		10% ~ 90% non-condensing	
MSL grade:		MSL 3	
ESD grade:		Human Body Model: Class-2	
-			



Machine Model: Class-B

3. HARDWARE SPECIFICATION

3.1 Block Diagram and PIN Diagram

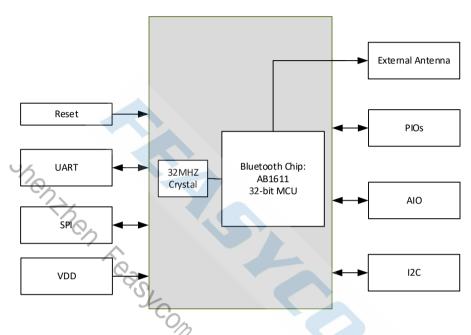


Figure 2: Block Diagram

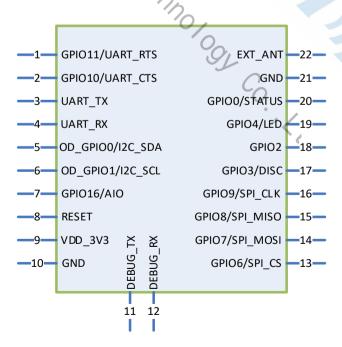


Figure 3: FSC-BT681 PIN Diagram(Top View)



3.2 PIN Definition Descriptions

Table 2: Pin definition

Table	2: Pin definition			
Pin	Pin Name	Туре	Pin Descriptions	Notes
1	GPIO11/UART_RTS	0	UART Request to Send (active low)	Note 1
			Alternative Function: Programmable input/output line	
2	GPIO10/UART_CTS	ı	UART Clear to Send (active low)	Note 1
			Alternative Function: Programmable input/output line	
3	UART_TX	0	UART Data output	Note 1
4	UART_RX	ı	UART Data input	Note 1
5	OD_GPIO0/I2C_SDA	I/O	Programmable input/output line	Note 2
6	OD_GPIO1/I2C_SCL	1/0	Need to connect high	Note 2
			Alternative Function: Programmable input/output line	
7	GPIO16/AIO	1/0	Programmable input/output line	Note 3
			Alternative Function 1: Analogue programmable I/O line.	
	4		Alternative Function 2: Host MCU change UART transmission	
	Ch.		mode.	
8	RESET	1	External reset input: Active LOW, with an inter an internal pull-up.	
	(Q))	Set this pin low reset to initial state.	
9	VDD_3V3	Vdd	Power supply voltage 1.9~3.6V	
10	GND	Vss	Power Ground	
11	DEBUG_TX	0,0	Debug data transmission	
12	DEBUG_RX	ı	Debug data reception	
13	GPIO6/SPI_CS	I/O	Programmable input/output line	
			Alternative Function: SPI_CS	
14	GPIO7/SPI_MOSI	1	Programmable input/output line	
			Alternative Function: SPI_MOSI	
15	GPIO8/SPI_MISO	0	Programmable input/output line	
			Alternative Function: \$PI_MISO	
16	GPIO9/SPI_CLK	I/O	Programmable input/output line	
			Alternative Function: SPI_CLK	
17	GPIO3/DISC	I/O	Programmable input/output line	Note 4
			Alternative Function 1: Host MCU disconnect Bluetooth.	
18	GPIO2	I/O	Programmable input/output line	
19	GPIO4/LED	I/O	Programmable input/output line	Note 5
			Alternative Function: LED	
20	GPIOO/STATUS	I/O	Programmable input/output line	Note 6
			Alternative Function: BT Status	
21	GND	Vss	Power Ground	
22	EXT_ANT	0	RF signal output.	Note 7

Module Pin Notes:

Note 1 For customized module, this pin can be work as I/O Interface.



Note 2	I2C Serial Clock and Data. Internal pull up.
Note 3	When bluetooth connection established, UART transmission mode will be determined by PIO2's level: High: Command Mode Low: Throughput Mode
Note 4	When bluetooth connection established, a rising edge of GPIO3 will cause disconnection with remote
	device.
Note 5	LED(Default) Power On: Light Slow Shinning; Connected: Steady Lighting.
Note 6	BT Status(Default) Disconnected: Low Level; Connected: High Level.
Note 7	This PIN can connect to an external antenna to improve the Bluetooth signal coverage.

4. PHYSICAL INTERFACE

4.1 Power Supply

The transient response of the regulator is important. If the power rails of the module are supplied from an external voltage source, the transient response of any regulator used should be 20µs or less. It is essential that the power rail recovers quickly.

4.2 Reset

The module may be reset from several sources: Power-on Reset (POR), Low level on the nRESET Pin (nRST), Watchdog time-out reset (WDT), Low voltage reset (LVR) or Software Reset(SYSRESETREQ, CPU Reset, CHIPRST).

The RESET pin is an active low reset and is internally filtered using the internal low frequency clock oscillator. A reset will be performed between 1.5 and 4.0ms following RESET being active. It is recommended that RESET be applied for a period greater than 5ms.

At reset the digital I/O pins are set to inputs for bi-directional pins and outputs are tri-state. The PIOs have weak pull-ups.

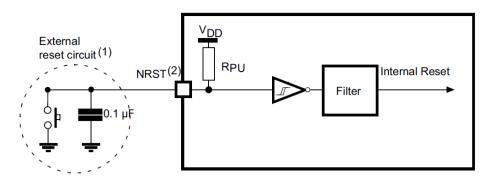
Table 3: NRST pin characteristics

Parameter	Conditions	Min	Тур	Max	Unit
R _{PU} - Weak pull-up equivalent resistor ⁽¹⁾	VIN = VSS	30	40	50	ΚΩ
V _{F(NRST)} ⁽²⁾ - NRST Input filtered pulse	•	-	-	100	ns
V _{NF(NRST)} ⁽²⁾ - NRST Input not filtered pulse	VDD>2.7V	300	=	-	ns
T _{NRST_OUT} - Generated reset pulse duration	Internal Reset source	20	-	-	μs

^{1.} The pull-up is designed with a true resistance in series with a switchable PMOS. This PMOS contribution to the series resistance must be minimum (~10% order).

2. Guaranteed by design.





- 1. The reset network protects the device against parasitic resets.
- 2. The user must ensure that the level on the NRST pin can go below the VIL(NRST) max level specified in NRST pin characteristics. Otherwise the reset is not taken into account by the device.

Figure 4: Recommended NRST pin protection

4.3 General Purpose Analog IO

FSC-BT681 contains One 12-bit successive approximation analog-to-digital converter (ADC) with 1 single-end external input channels, performing conversions in the single-shot or scan mode. In scan mode, automatic conversion is performed on a selected group of analog inputs.

4.4 General Purpose Digital IO

There are 13 general purpose digital IOs defined in the module. All these GPIOs can be configured by software to realize various functions, such as button controls, LED drives or interrupt signals to host controller, etc. Do not connect them if not use.

The I/O type of each I/O pins can be configured by software individually as Input or Push-pull output mode. After the chip is reset, the I/O mode of all pins is input mode with no pull-up and pull-down enable. Each I/O pin has an individual pull-up and pull-down resistor which is about $40 \text{ k}\Omega$ for VDD and Vss.

4.5 RF Interface

For This Module, the default mode for antenna is external antenna.

The user can connect a 50 ohm antenna directly to the RF port.

- 2402–2480 MHz Bluetooth 5.
- TX output power of +9.5dBm.
- Receiver to achieve maximum sensitivity -94dBm.

4.6 Serial Interfaces

4.6.1 UART

FSC-BT681 provides one channels of Universal Asynchronous Receiver/Transmitters(UART)(Full-duplex asynchronous



communications). The UART Controller performs a serial-to-parallel conversion on data received from the peripheral and a parallel-to-serial conversion on data transmitted from the CPU. Each UART Controller channel supports ten types of interrupts.

This is a standard UART interface for communicating with other serial devices. The UART interface provides a simple mechanism for communicating with other serial devices using the RS232 protocol.

When the module is connected to another digital device, UART_RX and UART_TX transfer data between the two devices. The remaining two signals, UART_CTS and UART_RTS, can be used to implement RS232 hardware flow control where both are active low indicators.

This module output is at 3.3V CMOS logic levels (tracks VCC). Level conversion must be added to interface with an RS-232 level compliant interface.

Some serial implementations link CTS and RTS to remove the need for handshaking. We do not recommend linking CTS and RTS except for testing and prototyping. If these pins are linked and the host sends data when the FSC-BT681 deasserts its RTS signal, there is significant risk that internal receive buffers will overflow, which could lead to an internal processor crash. This drops the connection and may require a power cycle to reset the module. We recommend that you adhere to the correct CTS/RTS handshaking protocol for proper operation.

Table 4: Possible UART Settings

Parameter		Possible Values			
	Minimum	1200 baud (≤2%Error)			
Baudrate	Standard	115200bps(≤1%Error)			
	Maximum	921600bps(≤1%Error)			
Flow control		RTS/CTS, or None			
Parity	0/	None, Odd or Even			
Number of stop bits	00.	1 or 2			
Bits per channel		5/6/7/8			

When connecting the module to a host, please make sure to follow .

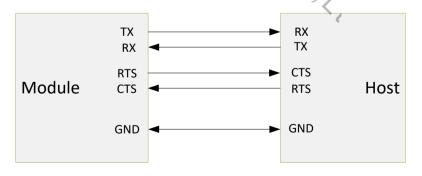


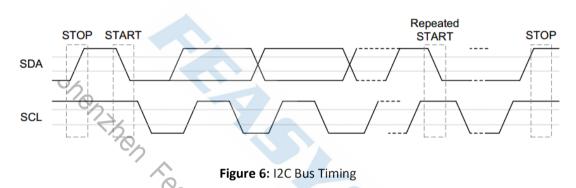
Figure 5: UART Connection



4.6.2 I2C Interface

I2C is a two-wire, bi-directional serial bus that provides a simple and efficient method of data exchange between devices. The I2C standard is a true multi-master bus including collision detection and arbitration that prevents data corruption if two or more masters attempt to control the bus simultaneously.

Data is transferred between a Master and a Slave synchronously to SCL on the SDA line on a byte-by-byte basis. Each data byte is 8-bit long. There is one SCL clock pulse for each data bit with the MSB being transmitted first. An acknowledge bit follows each transferred byte. Each bit is sampled during the high period of SCL; therefore, the SDA line may be changed only during the low period of SCL and must be held stable during the high period of SCL. A transition on the SDA line while SCL is high is interpreted as a command (START or STOP). Please refer to the following figure for more details about I2C Bus Timing.



The device on-chip I2C logic provides the serial interface that meets the I2C bus standard mode specification. The I2C port handles byte transfers autonomously. The I2C H/W interfaces to the I2C bus via two pins: SDA and SCL. Pull up resistor is needed for I2C operation as these are open drain pins. When the I/O pins are used as I2C port, user must set the pins function to I2C in advance.

4.7 PWM Generator and Capture Timer (PWM)

The PWM is designed to generate programmable pulse width of outputs. There is one timer to count cycles of the peripheral clock(PCLK) and can optionally generate interrupts or perform other actions at specified timer values based on 2 set of four match registers. The peripheral clock is provided by the system clock

5. ELECTRICAL CHARACTERISTICS

5.1 Absolute Maximum Ratings

Absolute maximum ratings for supply voltage and voltages on digital and analogue pins of the module are listed below. Exceeding these values causes permanent damage.

The average PIO pin output current is defined as the average current value flowing through any one of the corresponding pins for a 100mS period. The total average PIO pin output current is defined as the average current value flowing through all of the corresponding pins for a 100mS period. The maximum output current is defined as the value of the peak current flowing through any one of the corresponding pins.



Table 5: Absolute Maximum Rating

Parameter	Min	Max	Unit
V _{DD} -V _{SS} - DC Power Supply	-0.3	+3.6	V
V _{IN} - Input Voltage	Vss-0.3	Vdd+0.3	V
T _A - Operating Temperature	-40	+105	°C
T _{ST} - Storage Temperature	-65	+150	°C
I _{IO} - Maximum Current sunk by a I/O pin		4	mA
I _{IO} - Maximum Current sourced by a I/O pin		4	mA

5.2 Recommended Operating Conditions

Table 6: Recommended Operating Conditions

Parameter	Min	Туре	Max	Unit
V _{DD} -V _{SS} - DC Power Supply	1.9	3.3	3.6	V
V _{IN} - Input Voltage	Vss-0.3	3.3	Vdd+0.3	V

5.3 Input/output Terminal Characteristics

Table 7: DC Characteristics

Parameter	Min	Туре	Max	Unit
V _{DD} - Operation Voltage	1.9	3.3	3.6	V
V _{SS} - Power Ground	-0.3	-	-	V
V _{DD12} - Core Logic and I/O Buffer Pre-Driver Voltage	1.08	1.2	1.32	V
V _{OH} - High Level Output Voltage	VDD-0.2		-	V
V _{OL} - Low Level Output Voltage	-		0.2	V
V _{IH} - Input High Voltage	0.7*VDD	-)	VDD+0.4	V
V _{IL} - Input Low Voltage	0	-	0.3*VDD	V
	0,			

5.4 Analog Characteristics

5.4.1 Specifications of 12-bit ADC

Table 8: ADC characteristics

Parameter	Conditions	Min	Тур	Max	Unit
Number of inpit channels for AIO			1		
Input voltage range		0		3.3	V
Input resistance			300		Kohm
Conversion time		1		256	Us
ENOB	Max sampling rate = 3.9kHz		12		bit
Current consumption			1.5		mA
Integral nonlinearity		-2		2	LSB
Differential nonlinearity		-1		1	LSB



5.5 I2C Dynamic Characteristics

Table 9: I2C Dynamic Characteristics

Standard Mode[1][2]		Fast Mode[1][2]		Heit
Min	Max	Min	Max	Unit
4.7	-	1.2	-	uS
4	-	0.6	-	uS
4.7	-	1.2	-	uS
4	-	0.6	-	uS
4	-	0.6	-	uS
4.7[3]	-	1.2[3]	-	uS
250	-	100	-	uS
0[4]	3.45[5]	0[4]	0.8[5]	uS
-	1000	20+0.1CB	300	uS
	300	-	300	uS
	400	-	400	pF
	Min 4.7 4 4.7 4 4.7[3] 250	Min Max 4.7 - 4 - 4.7 - 4 - 4.7[3] - 250 - 0[4] 3.45[5] - 1000 - 300	Min Max Min 4.7 - 1.2 4 - 0.6 4.7 - 1.2 4 - 0.6 4.7[3] - 1.2[3] 250 - 100 0[4] 3.45[5] 0[4] - 1000 20+0.1CB - 300 -	Min Max Min Max 4.7 - 1.2 - 4.7 - 1.2 - 4 - 0.6 - 4 - 0.6 - 4.7[3] - 1.2[3] - 250 - 100 - 0[4] 3.45[5] 0[4] 0.8[5] - 1000 20+0.1CB 300 - 300 - 300

Note:

- 1. Guaranteed by design, not tested in production.
- 2. HCLK must be higher than 2 MHz to achieve the maximum standard mode I2C frequency. It must be higher than 8 MHz to achieve the maximum fast mode I2C frequency.
- 3. I2C controller must be retriggered immediately at slave mode after receiving STOP condition.
- 4. The device must internally provide a hold time of at least 300 ns for the SDA signal in order to bridge the undefined region of the falling edge of SCL.
- 5. The maximum hold time of the Start condition has only to be met if the interface does not stretch the low period of SCL signal.

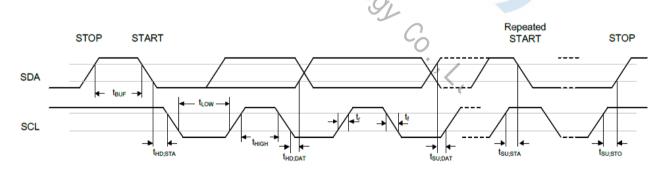


Figure 7: I2C Timing Diagram



5.6 Power consumptions

Table 10: Power consumptions

Parameter	Test Conditions	Туре	Unit
Tx current @9.5dBm	VDD=3V, Tx=9.5dBm, LEDs disconnected.	~35	mA
Rx current @1Mbps		4.76	mA
Sleep	VDD=3V, Tx=9.5dBm, LEDs disconnected.	4	uA
Deepsleep	VDD=3V, Tx=9.5dBm, LEDs disconnected.	0.5	uA
Shut down mode	VDD=3V, Tx=9.5dBm, LEDs disconnected.	0.1	uA

6. MSL & ESD

Table 11: MSL and ESD

Parameter		Value
MSL grade:	4	MSL 3
CCD grade.	grade:	Human Body Model: Class-2
ESD grade:		Machine Model: Class-B

7. RECOMMENDED TEMPERATURE REFLOW PROFILE

Prior to any reflow, it is important to ensure the modules were packaged to prevent moisture absorption. New packages contain desiccate (to absorb moisture) and a humidity indicator card to display the level maintained during storage and shipment. If directed to bake units on the card, please check the below **Table 11** and follow instructions specified by IPC/JEDEC J-STD-033.

Note: The shipping tray cannot be heated above 65°C. If baking is required at the higher temperatures displayed in the below **Table 11**, the modules must be removed from the shipping tray.

Any modules not manufactured before exceeding their floor life should be re-packaged with fresh desiccate and a new humidity indicator card. Floor life for MSL (Moisture Sensitivity Level) 3 devices is 168 hours in ambient environment 30°C/60%RH.

Table 11: Recommended baking times and temperatures

		125°C Baking Temp.		90°C/≤ 5%RH Baking Temp.		40°C/ ≤ 5%RH Baking Temp.	
	MSL	Saturated @	Floor Life Limit	Saturated @	Floor Life Limit	Saturated @	Floor Life Limit
		30°C/85%	+ 72 hours @	30°C/85%	+ 72 hours @	30°C/85%	+ 72 hours @
			30°C/60%		30°C/60%		30°C/60%
	3	9 hours	7 hours	33 hours	23 hours	13 days	9 days

Feasycom surface mount modules are designed to be easily manufactured, including reflow soldering to a PCB. Ultimately it is the responsibility of the customer to choose the appropriate solder paste and to ensure oven temperatures during reflow meet the requirements of the solder paste. Feasycom surface mount modules conform to J-STD-020D1 standards for reflow temperatures.

The soldering profile depends on various parameters necessitating a set up for each application. The data here is given only for guidance on solder reflow.



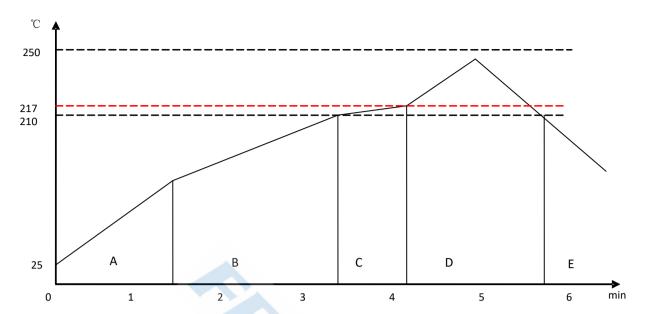


Figure 8: Typical Lead-free Re-flow

Pre-heat zone (A) — This zone raises the temperature at a controlled rate, **typically 0.5 – 2 °C/s**. The purpose of this zone is to preheat the PCB board and components to $120 \,^{\circ}\,150\,^{\circ}$ C. This stage is required to distribute the heat uniformly to the PCB board and completely remove solvent to reduce the heat shock to components.

Equilibrium Zone 1 (B) — In this stage the flux becomes soft and uniformly encapsulates solder particles and spread over PCB board, preventing them from being re-oxidized. Also with elevation of temperature and liquefaction of flux, each activator and rosin get activated and start eliminating oxide film formed on the surface of each solder particle and PCB board. **The temperature is recommended to be 150° to 210° for 60 to 120 second for this zone.**

Equilibrium Zone 2 (C) (optional) — In order to resolve the upright component issue, it is recommended to keep the temperature in 210 – 217 ° for about 20 to 30 second.

Reflow Zone (D) — The profile in the figure is designed for Sn/Ag3.0/Cu0.5. It can be a reference for other lead-free solder. The peak temperature should be high enough to achieve good wetting but not so high as to cause component discoloration or damage. Excessive soldering time can lead to intermetallic growth which can result in a brittle joint. The recommended peak temperature (Tp) is 230 $^{\circ}$ 250 $^{\circ}$ C. The soldering time should be 30 to 90 second when the temperature is above 217 $^{\circ}$ C.

Cooling Zone (E) — The cooling ate should be fast, to keep the solder grains small which will give a longer-lasting joint. **Typical cooling rate should be 4** °C.



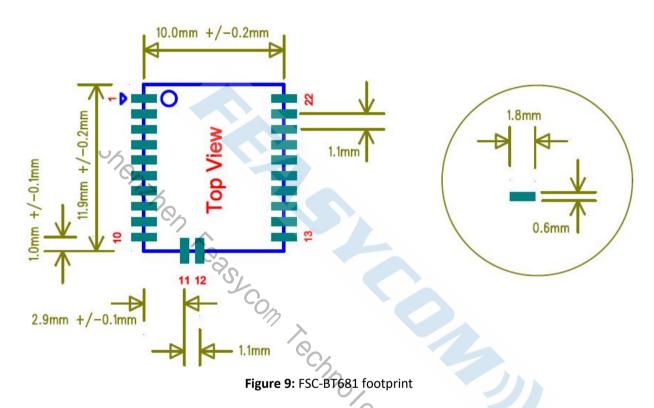
8. MECHANICAL DETAILS

8.1 Mechanical Details

■ Dimension: 10mm(W) x 11.9mm(L) x 1.7mm(H) Tolerance: ±0.1mm

Module size: 10mm X 11.9mm Tolerance: ±0.1mmPad size: 0.9mmX0.6mm Tolerance: ±0.1mm

■ Pad pitch: 1.1mm Tolerance: ±0.1mm



9. HARDWARE INTEGRATION SUGGESTIONS

9.1 Soldering Recommendations

FSC-BT681 is compatible with industrial standard reflow profile for Pb-free solders. The reflow profile used is dependent on the thermal mass of the entire populated PCB, heat transfer efficiency of the oven and particular type of solder paste used. Consult the datasheet of particular solder paste for profile configurations.

Feasycom will give following recommendations for soldering the module to ensure reliable solder joint and operation of the module after soldering. Since the profile used is process and layout dependent, the optimum profile should be studied case by case. Thus following recommendation should be taken as a starting point guide.

9.2 Layout Guidelines(Internal Antenna)

It is strongly recommended to use good layout practices to ensure proper operation of the module. Placing copper or any metal near antenna deteriorates its operation by having effect on the matching properties. Metal shield around the antenna will prevent the radiation and thus metal case should not be used with the module. Use grounding vias separated max 3 mm apart at the edge of grounding areas to prevent RF penetrating inside the PCB and causing an unintentional



resonator. Use GND vias all around the PCB edges.

The mother board should have no bare conductors or vias in this restricted area, because it is not covered by stop mask print. Also no copper (planes, traces or vias) are allowed in this area, because of mismatching the on-board antenna.

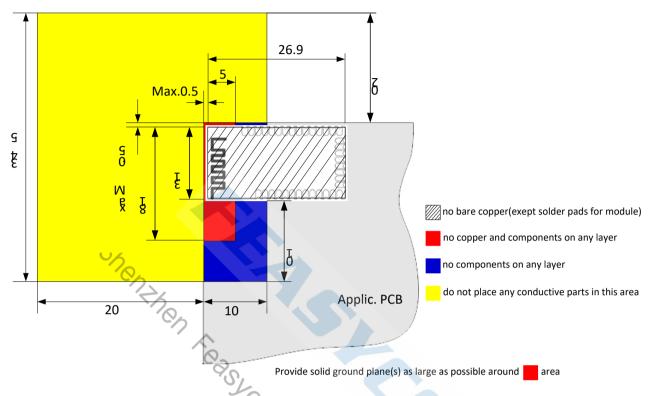


Figure 10: FSC-BT681 Restricted Area

Following recommendations helps to avoid EMC problems arising in the design. Note that each design is unique and the following list do not consider all basic design rules such as avoiding capacitive coupling between signal lines. Following list is aimed to avoid EMC problems caused by RF part of the module. Use good consideration to avoid problems arising from digital signals in the design.

Ensure that signal lines have return paths as short as possible. For example if a signal goes to an inner layer through a via, always use ground vias around it. Locate them tightly and symmetrically around the signal vias. Routing of any sensitive signals should be done in the inner layers of the PCB. Sensitive traces should have a ground area above and under the line. If this is not possible, make sure that the return path is short by other means (for example using a ground line next to the signal line).

9.3 Layout Guidelines(External Antenna)

Placement and PCB layout are critical to optimize the performances of a module without on-board antenna designs. The trace from the antenna port of the module to an external antenna should be 50Ω and must be as short as possible to avoid any interference into the transceiver of the module. The location of the external antenna and RF-IN port of the module should be kept away from any noise sources and digital traces. A matching network might be needed in between the external antenna and RF-IN port to better match the impedance to minimize the return loss.

As indicated in **Figure 16** below, RF critical circuits of the module should be clearly separated from any digital circuits on the system board. All RF circuits in the module are close to the antenna port. The module, then, should be placed in this way that module digital part towards your digital section of the system PCB.



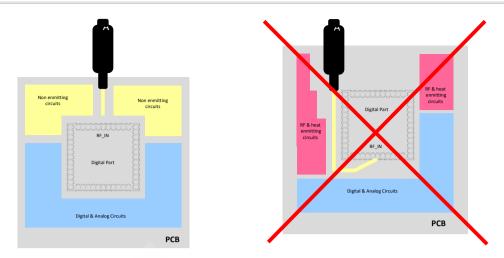


Figure 11: Placement the Module on a System Board

9.3.1 Antenna Connection and Grounding Plane Design

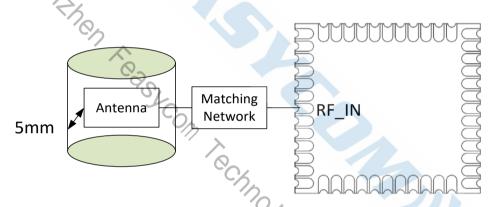


Figure 12: Leave 5mm Clearance Space from the Antenna

General design recommendations are:

- The length of the trace or connection line should be kept as short as possible.
- Distance between connection and ground area on the top layer should at least be as large as the dielectric thickness.
- Routing the RF close to digital sections of the system board should be avoided.
- To reduce signal reflections, sharp angles in the routing of the micro strip line should be avoided. Chamfers or fillets are preferred for rectangular routing; 45-degree routing is preferred over Manhattan style 90-degree routing.



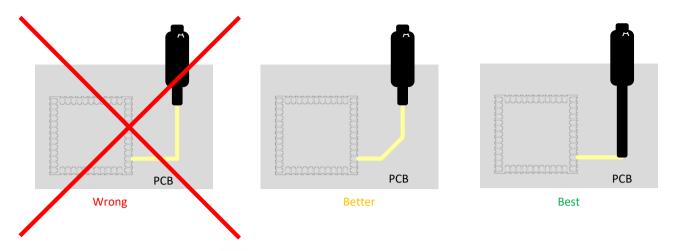


Figure 13: Recommended Trace Connects Antenna and the Module

- Routing of the RF-connection underneath the module should be avoided. The distance of the micro strip line to the ground plane on the bottom side of the receiver is very small and has huge tolerances. Therefore, the impedance of this part of the trace cannot be controlled.
- Use as many vias as possible to connect the ground planes.

10. PRODUCT PACKAGING INFORMATION

10.1 Default Packing

a, Tray vacuum

b, Tray Dimension: 180mm * 195mm









Figure 14: Tray vacuum (Image for reference only, subject to actual product)



11. APPLICATION SCHEMATIC

